Part Number: PU060-52015-P1

Kit Contents

|  |  |  |
| --- | --- | --- |
| Item # | Quantity Reqd. | Description |
| 1 | 1 | Rear Passenger Side Mudguard |
| 2 | 1 | Rear Driver Side Mudguard |
| 3 | 1 | Hardware Kit |
| 4 | 1 | Instruction Sheet (Electronic Copy) |
|  |  |  |

Hardware Bag Contents

|  |  |  |
| --- | --- | --- |
| Item # | Quantity Reqd. | Description |
| 1 | 2 | 19mm Screws |
| 2 | 2 | Spring Clips |
| 3 | 4 | Push Pins |
|  |  |  |

Additional Items Required For Installation

|  |  |  |
| --- | --- | --- |
| Item # | Quantity Reqd. | Description |
| 1 |  |  |
| 2 |  |  |
| 3 |  |  |
|  |  |  |

Conflicts

|  |
| --- |
|  |

Recommended Tools

|  |  |
| --- | --- |
| Personal & Vehicle Protection | Notes |
| None |  |
|  |  |
|  |  |
| Special Tools | Notes |
| None |  |
|  |  |
|  |  |
| Installation Tools | Notes |
| Screwdriver | Phillips # 2 & Slot |
| Drill |  |
| Drill Bit | 6m (1/4”) & 8mm (5/16”) |
| Clean Cloth/Rag |  |
|  |  |
| Special Chemicals | Notes |
| Cleaner | VDC Approved Cleaner or Soap & Water Mixture |
|  |  |
|  |  |

General Applicability

|  |
| --- |
| All models |

Recommended Sequence of Application

|  |  |
| --- | --- |
| Item # | Accessory |
| 1 |  |
| 2 |  |
| 3 |  |
|  |  |

\*Mandatory

Vehicle Service Parts (may be required for reassembly)

|  |  |  |
| --- | --- | --- |
| Item # | Quantity Reqd. | Description |
| 1 |  |  |
| 2 |  |  |
| 3 |  |  |
|  |  |  |

Legend



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

**OPERATOR SAFETY:** Use caution to avoid risk of injury.

**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.  
  
**SAFETY TORQUE:** This mark indicates that torque is related to safety.



Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

* Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
* Safety (eye protection, rechecking torque procedure, etc.).
* Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
* Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

Prepare to Mount the Mudguards.

* 1. stop_2Clean and degrease the rear body panel on the driver’s side where the mudguard will be located with a clean cloth and VDC approved cleaner or soap/water mixture.
  2. caution_2Temporarily position the mudguard by aligning the part with the notch on the bumper flange, and then slide it up (Fig. 1-1).

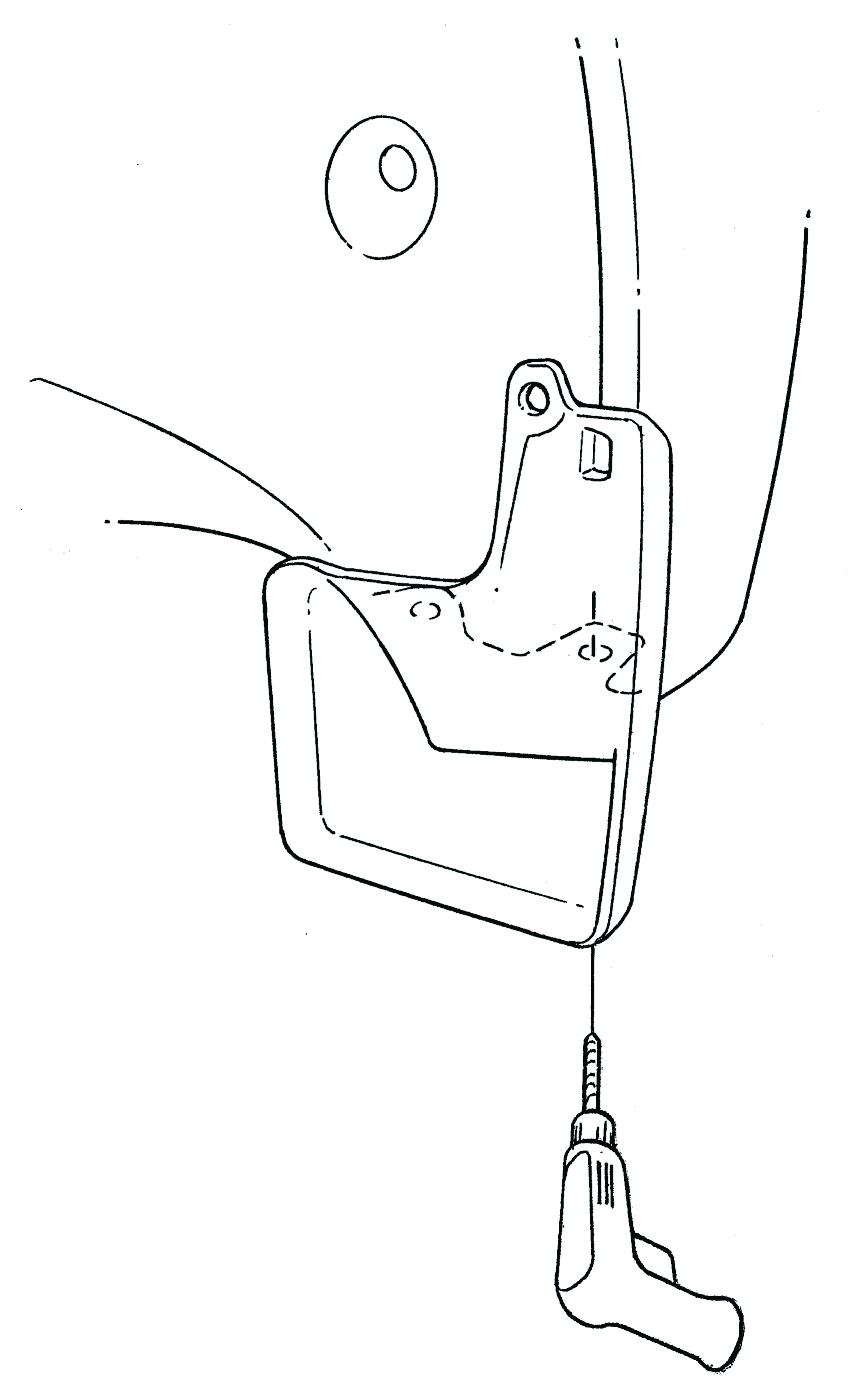


Fig. 1-1

Drill & 6mm drill bit



6mm drill bit

A

D

Notch hook

Mudguard

Drill

* 1. Hold the part up and into the body panel.
  2. caution_2Use the part as a template and drill a 6mm (1/4”) hole through both the bumper cover & liner at location D (Fig. 1-1).
  3. Remove the mudguard.
  4. stop_2Remove the existing push pins at locations A and C. DO NOT DISCARD THEM (Fig. 1-2).

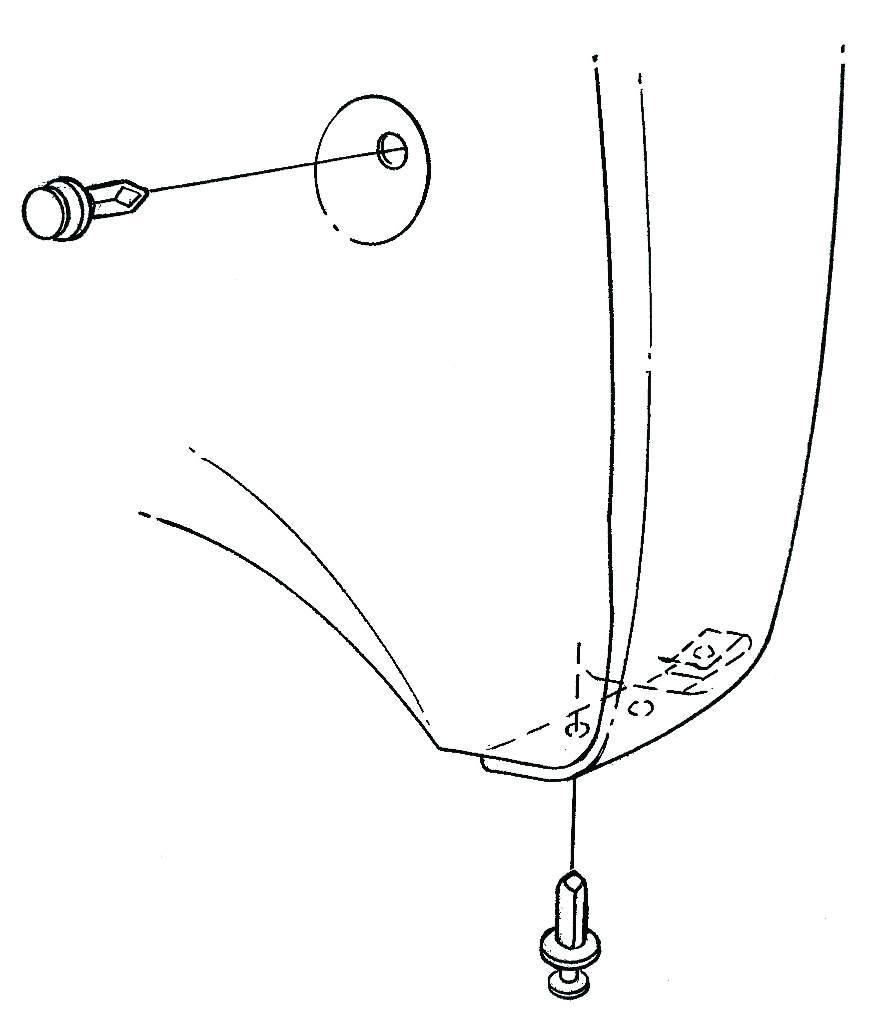


Fig. 1-2

Slot screwdriver



A

Existing push pin

D

C

Existing push pin

Supplied spring clip

* 1. stop_2Pull the liner out slightly and install a supplied spring clip with the turned up edge on the inside of liner (Fig. 1-2). Do not install the clip on the bumper edge.
  2. Reposition the liner and reinstall the existing push pins in locations A and C (Fig 1-2).

Install the Mudguards.

* 1. Temporarily position the mudguard by aligning the part with the notch on the bumper flange, and then slide it up (Fig. 2-1).

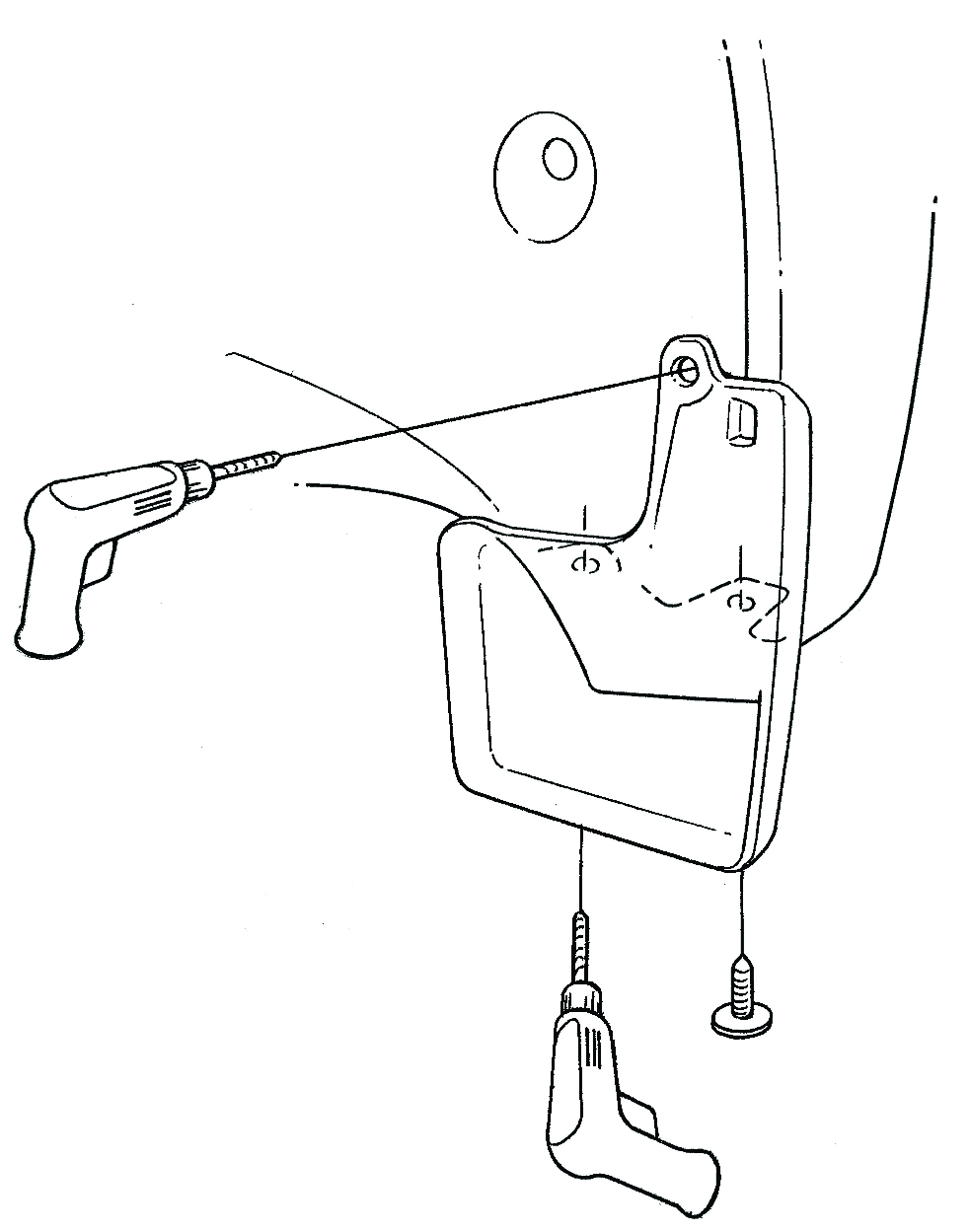


Fig. 2-1

#2 Phillips screwdriver, drill, 8mm drill bit



Notch hook

Mudguard

B

D

Supplied screw

E

8mm drill bit

Drill

Drill

8mm drill bit

* 1. caution_2Hold the part up and into the bumper and install a supplied screw in location D (Fig. 2-1).
  2. stop_2Hold the part up and into bumper to use it as a template. Drill 8mm holes in locations B and E (Fig. 2-1).
  3. Install supplied push pins in locations B and E (Fig. 2-2).

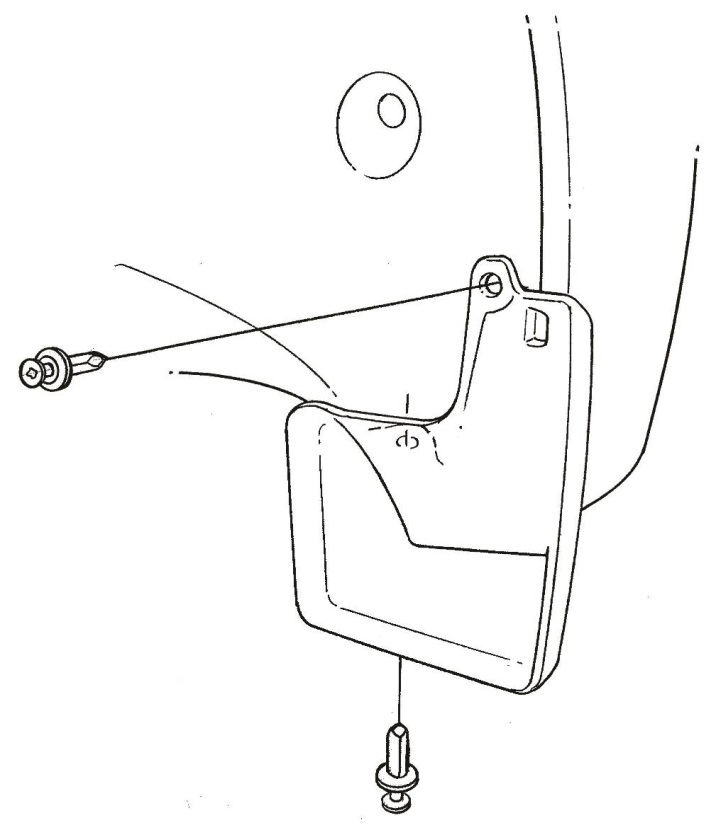


Fig. 2-2

B

Supplied push pin

E

Supplied push pin

* 1. Repeat the entire procedure on the other side.

Accessory Function Checks

Gap between the mudguard and the body

Vehicle Function Checks

Excessive gaps greater than 1.0 mm

Vehicle Appearance Check

After accessory installation and removal of protective cover(s), perform a visual inspection.

Ensure no damage (including scuffs and scratches) was caused during the installation process.

(For PPO installations, refer to TMS Accessory Quality Shipping Standard.)